

**Addendum to TW-289**

**Operating Instructions**

**for**

**XL-65 and 65 HP**

**To Include**

**Express-Fill Versions**

Factory Code 7950-8316



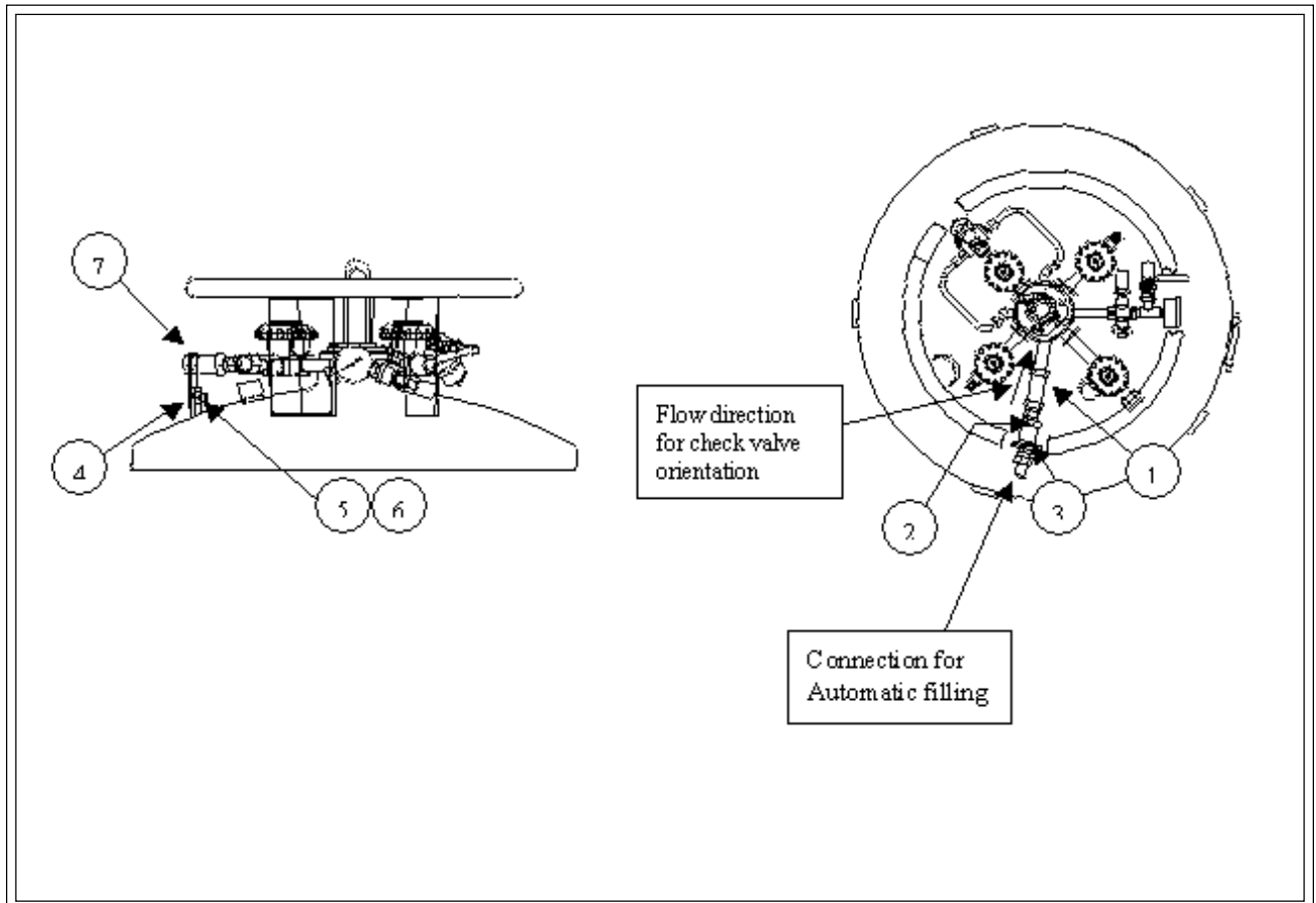
**Taylor-Wharton**

**Harsco**

This Addendum, TW-316, is intended to be used as a supplement to the XL-65/XL-65HP With Dual Regulator Operating Instructions, TW-298.

With the exception of some changes in replacement parts provided given on the following page, all other information contained in the Operating Instructions for the XL65 and 65HP With Dual Regulator (TW-298) apply to the Express-Fill versions. Please refer to those operating instructions for General Information and data related to Safety, Operation, Maintenance, Specifications, Troubleshooting, and Replacement Parts.

These cylinders are designed to be filled automatically using the Express Cryogenic Delivery System or by conventional means. Automatic filling eliminates product losses due to venting. The Express cylinders are designed to automatically stop the fill process when the liquid level in the cylinder reaches a set level. Reference Express Truck manual (**section 5.6**) for automatic filling instructions. The automatic fill shut-off will operate only when filled by the Express Cryogenic Delivery System. The automatic fill shut-off will not function during conventional filling. When filling cylinders for transportation, maximum liquid weight should not be exceeded regardless of fill method. See "Filling the Container" in TW-289 for details. Before connecting the Express System fill hose to the cylinder, visually check the CGA connection for cleanliness, and obstructions.



## REPLACEMENT PARTS

Number	Description	Part Number
1	Check Valve, ½ NPT	6913-9365
2	Hex Nipple, ½ NPT	6719-9995
3	Check Valve, In-Line, ½ NPT	6913-9370
4	Check Valve Bracket	EZ65-9C92
5	Capscrew	6164-1133
6	Nuts	6310-0135
<b>CGA Connections</b>		
7	Oxygen	6514 – 8990
7	Nitrogen	7355 – 4698
7	Argon	7355 – 4698

For more information on Taylor Wharton Products

Please contact:

Atmospheric Products and Services  
Attn: Patrick McCarthy Sr.  
17 Norris Run Court  
Reisterstown, MD 21136  
Phone: 410-833-7170  
Email: [patrick@apsusa.biz](mailto:patrick@apsusa.biz)